

# **2018 NISSAN SENTRA** 1.8 S CVT



model information & options

## Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

**MECHANICAL & PERFORMANCE** 

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Vented Front Disc / Rear Drum Brakes 16" Steel Wheels w/ Full Wheel Covers

**SAFETY & SECURITY** 

Driver & Front Passenger, Side-Impact & Curtain Air Bags
Lower Anchors & Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS) Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake Force Distribution (EBD) Active Understeer Control (AUC) Tire Pressure Monitoring System (TPMS) Nissan Vehicle Immobilizer System Automatic Emergency Braking (AEB) RearView Monitor

#### COMFORT & CONVENIENCE

Air Conditioning w/ In-Cabin Microfilter 6-Way Adjustable Driver's Seat Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Remote Keyless Entry 5" Color Display AM/FM/CD/Aux-in Audio System w/ 4 Speakers Siri® Eyes Free\* USB Connection Port for iPod® Interface Bluetooth®Hands-free Phone System\* Streaming Audio via Bluetooth® Hands-free Text Messaging Assistant\*
Illuminated Steering Wheel Audio Control Automatic On/Off Headlights Intelligent Auto Headlights (I-AH) Cruise Control w/ Illuminated Controls 5" Advanced Drive-Assist® Display 60/40 Split Fold-Down Rear Seats

**EXTERIOR** 

Halogen Headlights Dual Body-Color Power Outside Mirrors

\*For more information, see dealer, owner's manual, or www.NissanUSA.com/connect/importantinformation

Manufacturer's Suggested Retail Base Price:

\$18,140.00

Options Included by Manufacturer CARPETED FLOOR MATS with Trunk Mat

200.00

885.00

DESTINATION CHARGES

\$19,225.00 Total\*

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monronev label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

# **Fuel Economy and Environment**

Gasoline Vehicle

**Fuel Economy** 

MPG

3.1 gallons per 100 miles

You save

in fuel costs over 5 vears compared to the

average new vehicle.

Annual fuel COST

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe on



This vehicle emits 279 grams CO, per mile. The best emits 0 grams per mile (tailpipe only). Producing and

MIDSIZE CARS range from 13 to 136

MPG. The best vehicle rates 136 MPGe.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

# fueleconomy.gov Calculate personalized estimates and compare vehicles









### GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score Not Rated

Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver Not Rated Passenger **Not Rated** Crash

Based on the risk of injury in a frontal impact Should ONLY be compared to other vehicles of similar size and weight

Side Front seat **Not Rated** Crash Rear seat **Not Rated** Based on the risk of injury in a side impact.

Rollover Not Rated Based on the risk of rollover in a single-vehicle crash

Star ratings range from 1 to 5 stars (\*\*\*\*) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

### Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

## **DELIVERY**

VEHICLE COLORS: **EXT:**GUN METALLIC INT: CHARCOAL

FINAL ASSEMBLY POINT: AGUAS(ABV.)MEX

TRANSPORT METHOD: TRUCK

DEALER:

BOMMARITO NISSAN WEST 14747 MANCHESTER ROAD **BALLWIN MO** 

#### DROP SHIP:

PO#: 16157276 ENTERPRISE HOLD DULLES 23430 AUTOPILOT DRIVE **DULLES VA** 20166

VIN: 3N1AB7AP3JY201971 **EMS:**50 STATE EMISSIONS MDL:12018-201971 KAD-G

OPT: A-C03L92

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