

### 2017 NISSAN SENTRA **1.8 SR CVT**



model information & options

Total\*

\$19,990.00

\$21,075.00

Manufacturer's Suggested

ACTIVATION DISCLAIMER

DESTINATION CHARGES

Options Included by Manufacturer

CARPETED FLOOR MATS WITH TRUNK MAT 200.00

Retail Base Price:

### Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

**MECHANICAL & PERFORMANCE** 

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Front & Rear Disc Brakes 17" Alloy Wheels

**SAFETY & SECURITY** 

Driver & Front Passenger Side-Impact. & Curtain Air Bags Lower Anchors & Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS) Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake force Distribution (EBD) Active Understeer Control (AUC)
Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert Nissan Vehicle Immobilizer System Vehicle Security System

#### **COMFORT & CONVENIENCE** Air Conditioning w/ in-Cabin Microfilter

6-Way Adjustable Driver's Seat Premium Sport Cloth Seats Heated Front Seats Sliding Front Armrest Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Nissan Intelligent Key® w/ Push Button Ignition 5" Color Audio Display AM/FM/CD/USB Audio System w/ 6 Speakers SiriusXM Satellite Radio\* RearView Monitor Bluetooth® Hands-free Phone System\* Streaming Audio via Bluetooth® Siri™ Eyes Free\* / \*\*\*\* Hands-free Text Messaging Assistant\* Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls Cruise Control w/ Illuminated Controls 5" Advanced Drive-Assist® Display 60/40 Split Fold-Down Rear Seats

EXTERIOR 🌰

LED low beam projector headlights w/ LED accents Heated Power Outside Mirrors w/ LED Turn Signals Lower Body Side Sill Extentions Rear Spoiler w/ Integrated LED Brake Light Chrome Exhaust Tip Finisher Fog Lights

Compatible smartphone required. Text rates and/or data usage may apply \*SiriusXM Satellite Radio includes activation & 3 months of service only: subscription sold seperately. SiriusXM Traffic and Travel Link includes activation & service for a trial period; subscription required thereafter. SiriusXM services are not available in AK, HI and some markets. \*\*\*Replaces standard equipment where \*\*\*Siri Eyes Free is a registered

trademark of Apple, Inc.

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monronev label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

## **Fuel Economy and Environment**

Gasoline Vehicle

**Fuel Economy** 

MPG

3.1 gallons per 100 miles

You save

in fuel costs over 5 vears compared to the

average new vehicle.

Annual fuel COST

\$1,150

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe on

This vehicle emits 278 grams CO<sub>1</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

MIDSIZE CARS range from 13 to 136

MPG. The best vehicle rates 136 MPGe.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 26 MPG and costs \$7,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.45 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

# fueleconomy.gov Calculate personalized estimates and compare vehicles









### GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

\*\*\*\* Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver \*\*\*\* Passenger \*\*\*\* Crash Based on the risk of injury in a frontal impact

Should ONLY be compared to other vehicles of similar size and weight Side Front seat \*\*\*\*

Crash Rear seat Based on the risk of injury in a side impact.

Rollover \*\*\*\* Based on the risk of rollover in a single-vehicle crash

Star ratings range from 1 to 5 stars (\*\*\*\*) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

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This Vehicle qualifies for Nissan's

### Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

VIN: 3N1AB7AP6HY401396 EMS:50 STATE EMISSIONS MDL:12217-401396 RAY-G

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INT: CHARCOAL FINAL ASSEMBLY POINT:

AGUAS(ABV.)MEX

TRANSPORT METHOD: TRUCK

#### DEALER:

BRIGGS AUTO GROUP, INC. 2500 STAGG HILL RD MANHATTAN KS

