



## 2018 NISSAN SENTRA 1.8 S CVT



Scan QR code for general  
model information & options

### Your Upgrade Awaits

#### Standard Equipment Included at No Extra Charge

##### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Vented Front Disc /  
Rear Drum Brakes  
16" Steel Wheels w/ Full Wheel Covers

##### SAFETY & SECURITY

Driver & Front Passenger, Side-Impact,  
& Curtain Air Bags  
Lower Anchors & Tethers for Children (LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake Force Distribution (EBD)  
Active Understeer Control (AUC)  
Tire Pressure Monitoring System (TPMS)  
Nissan Vehicle Immobilizer System  
Automatic Emergency Braking (AEB)  
RearView Monitor

##### COMFORT & CONVENIENCE

Air Conditioning w/ In-Cabin Microfilter  
6-Way Adjustable Driver's Seat  
Power Windows w/ Driver's One-Touch  
Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Remote Keyless Entry  
5" Color Display  
AM/FM/CD/Aux-in Audio System w/ 4 Speakers  
Sirius Eyes Free®  
USB Connection Port for iPod® Interface  
Bluetooth® Hands-free Phone System\*  
Streaming Audio via Bluetooth®  
Hands-free Text Messaging Assistant\*  
Illuminated Steering Wheel Audio Controls  
Automatic On/Off Headlights  
Intelligent Auto Headlights (I-AH)  
Cruise Control w/ Illuminated Controls  
5" Advanced Drive-Assist® Display  
60/40 Split Fold-Down Rear Seats

##### EXTERIOR

Halogen Headlights  
Dual Body-Color Power Outside Mirrors

\*For more information, see dealer,  
owner's manual, or  
[www.NissanUSA.com/connect/important-information](http://www.NissanUSA.com/connect/important-information)

Manufacturer's Suggested  
Retail Base Price: \$18,140.00

Options Included by Manufacturer  
SPLASH GUARDS 190.00  
CARPETED FLOOR MATS 200.00  
with Trunk Mat

DESTINATION CHARGES 885.00

Total\* \$19,415.00

### EPA DOT Fuel Economy and Environment



Gasoline Vehicle

**Fuel Economy**  
**32** MPG  
combined city/hwy  
**29** city  
**37** highway  
**3.1** gallons per 100 miles

MIDSIZE CARS range from 14 to 136  
MPG. The best vehicle rates 136 MPGe.

**You save**  
**\$1,250**  
**in fuel costs**  
**over 5 years**  
compared to the  
average new vehicle.

**Annual fuel cost**  
**\$1,100**

**Fuel Economy & Greenhouse Gas Rating** (tailpipe only) **Smog Rating** (tailpipe only)



This vehicle emits 279 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.40 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuelconomy.gov**

Calculate personalized estimates and compare vehicles



Smartphone  
QR Code



### GOVERNMENT 5-STAR SAFETY RATINGS

### DELIVERY

#### Overall Vehicle Score

★★★★★

Based on the combined ratings of frontal, side and rollover.  
Should ONLY be compared to other vehicles of similar size and weight.

#### Frontal Crash

Driver Passenger  
★★★★★

Based on the risk of injury in a frontal impact.  
Should ONLY be compared to other vehicles of similar size and weight.

#### Side Crash

Front seat Rear seat  
★★★★★

Based on the risk of injury in a side impact.

#### Rollover

★★★★★

Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's

### Security+Plus Extended Protection Plan

The only service agreement backed by  
Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1  
for more information

#### VEHICLE COLORS:

EXT: FRESH POWDER  
INT: CHARCOAL

#### FINAL ASSEMBLY POINT:

AGUAS (ABV.) MEX

#### TRANSPORT METHOD:

TRUCK

#### DEALER:

BOMMARITO NISSAN BALLWIN  
14747 MANCHESTER ROAD  
BALLWIN MO  
63011

#### DROP SHIP:

PO#: 26321932  
ENTERPRISE HOLD W COLOMBI  
880 REMINE RD SUITE C  
WEST COLUMBIA SC  
29170

VIN: 3N1AB7AP9JY323850

EMS: 50 STATE EMISSIONS

MDL: 12018-323850 QM1-G

OPT: A-B92C03L92

20180613004220AS5520

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

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